



Xylene

| Test Description | Specification Limits | | Unit of Measure | Test Method |
|---------------------|----------------------|-----|--------------------|-------------|
| | Min | Max | | |
| Appearance | Not listed | | | Visual |
| Purity as aromatic | 99.9 | | Vol.% | ASTM D 1319 |
| Saybolt Color | +30 | | | ASTM D 156 |
| Density at 15 deg.C | 0.847 | | Kg/dm ³ | ASTM D 4052 |
| Distillation Range | Deg.C | | | ASTM D 850 |
| IBP | 137.8 | | | |
| 50% | 139.6 | | | |
| DP | 142.6 | | | |
| Flash Point | 27.5 | | Deg.C | ASTM D 56 |
| Aniline Point | Not- listed | | Deg.C | ASTM D 611 |
| Copper Corrosion | 1a | | | ASTM D 130 |
| 3 hours at 50 deg.c | | | | |
| Sulphur Content | Free | | ppm/wt | ASTM D 853 |
| Aromatics | 99.9 | | Vol.% | ASTM D 1319 |
| Hydrogen Sulphide | Free | | Ppm/wt | ASTM D 853 |

Comments: Physical properties are not monitored constantly.

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